

January 13, 2014 Midnight Shift

BASF EMPLOYEES
53 Last Recordable
198 Last Lost Time

#1 MED Si 1624 next: Down/Continue cleaning - it will be a very good clean-up - no contamination.

#1 RC / Al 5637: Down due to Trimer leak. We have about 18 bags to feed. Need update regarding contractor repairs.

Midnight shift:

Day shift: Trimer has been repaired/patched. We will leave it down until morning.

Afternoon Shift: No change.

Exhaust to

#2 MED line/ Cu-1230 is next. . Confirm when we are to start Cu 1230 with engineer.

Midnight shift: No activity

Day Shift: No activity but e-mail indicated that second shift cleaned up #2 dust collector.

Afternoon Shift: #2 dust collector is clean.

#2 RC/ Emergency switch to D-1795: Running. Run EVEN lot bags on calciner #2.

Midnight Shift:

Day shift: Continue to run. Adjusted speeds to match MOD (600 lbs/hr.)

Afternoon Shift: Continued- we were running 570 lbs. a hour and sped it up slightly.

Exhausting to CTO

New Pfaudler / Ni 2458 next: Pfaudler was rinsed for Ni 2458 (need detailed cleaning instructions from Grodecki, also MOD).

Midnight shift:

Day shift:

Afternoon Shift: No change.

Tank 6 / Ni Solution: Tank made, sample taken to the lab.

Midnight shift:

Day shift:

Afternoon Shift: No change.

National Dryer / Clean for Ni 2458: Will be soda blasted on Monday.

Day shift: No change

Afternoon shift: No change. Midnight shift: No change

#4 RC / Ni-2458: Trimer is down. On hold.

Exhaust to

Midnight shift: Hold

Day shift: Trimer has been repaired/patched. We will leave it down until morning to

allow the patching to dry. Afternoon Shift: No change.

#3 MED line / D-1795 NAQ: Extruder/mixer/pulva on hold. Continue feeding D 1795

buggies to dryer through floor.

Midnight Shift: Continue on. Next totes can feed at 7:30 am Sunday, then 11:00 am

Sunday.

Day shift: Continue.

Afternoon Shift: 3 full totes on 2nd floor.

#3 RC/ D-1795 NAQ: Continue on. We will also be calcining D 1795 on calciner #2, so to keep things simple continue on ODD lots (should be on Lot 37 as of Saturday morning, then 39, etc...). When we are finished on calciner #2, we will continue on with lots as normal. Your GL will update and advise. Feed rate target is 600 lbs.per hour.

Exhausting to CTO

Midnight shift:

Day shift: Continue to run. Adjusted speeds to match MOD (600 lbs/hr.)

Afternoon Shift: Continued. 1 bag was set aside for B Grodecki to look at. (green) Calciner shut off but was restarted quickly. Temperatures also shot up but stabilized

before feeding.

<u>PK Blender / OxyVinyl Catoxid next:</u> Blender, solution tank and lines cleaned out. Floor also cleaned. HOWEVER, chrome tank mixer not working. Motor engages but agitator shaft will not turn. We are using pump recycle. Work notification was written. Midnight shift:

Day shift: The agitator is not needed per conversation with Leon this morning. Currently we are recirculating the Chrome solution. We need to collect a sample and test Spg. If Spg is within the spec we can start making batches on second shift.

Afternoon Shift: Started making batches. 2 finished. Chrome tank at 45%.

#5 RC / OxyVinyl Catoxid next: Should be ready to fire up.

Exhaust to

Midnight shift: Hold

Day shift: We need to start bringing this calciner up to temperature in preparation to

start feeding once we start getting impregnated product.

Afternoon Shift: Trimer down until Monday.

Old Pfaudler – D 1795: Continue on.

Midnight shift:

Day Shift: Continue on.
Afternoon Shift: Continued.

Tank 7 / AMT for D-1795 NAQ: Continue. Make tanks as needed.

Midnight shift:

Day shift: Monitoring. Afternoon Shift: 27.7%

#6 - RC / D-0756: Down Exhaust to Sly Scrubber

Midnight shift: Down

Day Shift: Calciner is off. Keep off.

Afternoon shift: Down.

Tower 3 / Cu-1986: Loaded and running.

Tower 6 / E-474: Tower unloaded and on hold until next E 474 load arrives on

Monday.

Midnight Shift: On hold until Monday

Day shift:

Afternoon shift: No change.

Harrop Kiln - Al-3921 T 3/16": Down... saggers have been removed, screener parts

at TK#2

Midnight Shift: No activity

Day Shift:

Afternoon Shift: No change.

North Screener / E 474:

Midnight shift:

Day shift:

Afternoon Shift: Continued. 5 totes to screen.

South Screener / Cu 1986:

Midnight shift:

Day shift:

Afternoon Shift: Continued. 1 tote to screen.

Abbe Blender / D-5206: We are out of HF solution.

HC-11 Tanks / Cu 5020: Completed. Maintenance needs to repair or replace tank #6

pump.

Midnight shift:

Day shift:

Afternoon Shift:

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Midnight shift:

Day shift:

Afternoon Shift:

Tunnel Kiln #4 / Cu-0540: Continue loading/unloading

Midnight shift:

Day shift: Continuing.

Afternoon Shift: Continued.

Priorities 1 through 6 are basically all the same priority, should be considered urgent and will require call outs for maint issues.

- 1) D-1795 NAQ East Pfaudler/#3P&S Dryer/#3RC
- 2) D-1795 NAO #2 RC
- 3) AL-5637 E 1/8 #1MED/#1 RC, use up all of the Versal B, then clean up the calciner feed hopper and calciner first for Ni-2458 E
- 4) Reduction Towers, specifically keeping up with the screening and getting the samples to the lab on E-474 TRL finished lots. Next arrival of 474 GP expected on Monday for Tower 6 (leave empty until next 474 GP shipment arrives). Continue to run Cu-1986 TRL through Tower 3.
- 5) Cu-0602 E Trial #2MED/#2RC
- 6) Catoxid PK/#5RC (requires frequent inspection of HEPA filter), need to get this started, we already lost 5 days on the plan, putting Additives 5 days behind the committed equipment time for their Q1 products.

7) Ni-2458 E - Finish National Dryer clean up when Schirmer is done soda blasting the dryer $\,$